

INSTRUCTIONS

Switchgear

**POWER
CIRCUIT BREAKERS**

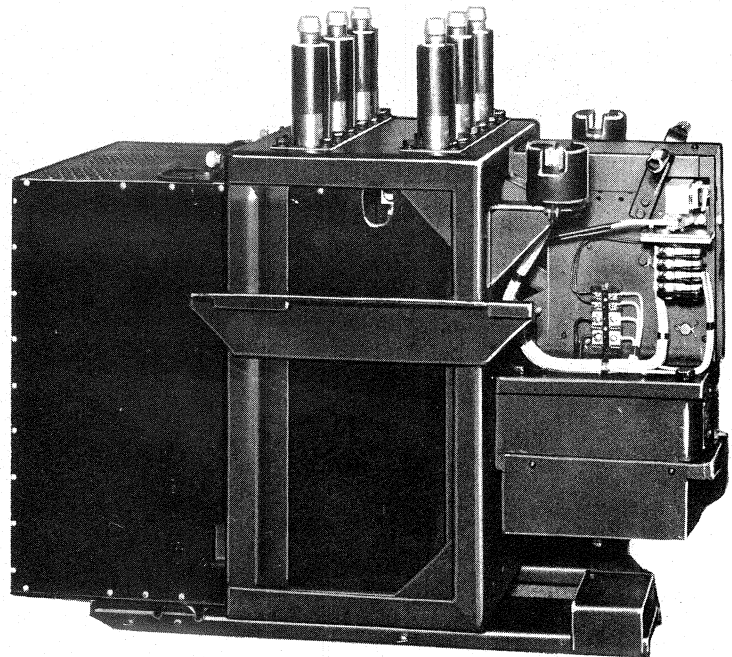
Magne-blast Breakers

Types

AM-5-150-7

AM-5-250-4

With MS-10B-1 Mechanism



GENERAL  **ELECTRIC**

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MAGNE-BLAST AIR CIRCUIT BREAKERS TYPES AM-5-150 AND AM-5-250 WITH MS-10B-1 MECHANISM

INTRODUCTION

The Magne-blast Air Circuit Breaker shown on the cover is a triple pole breaker with an integral solenoid-operated mechanism, and is arranged for application in Vertical-Lift Metal-Clad Switchgear.

The AM-5-150 breakers are available in 600, 1200, or 2000 ampere ratings and the AM-5-250 breakers in 1200 and 2000 ampere ratings as indicated on the breaker nameplate. Both AM-5-150 and AM-5-250 breakers are designed for application at a maximum circuit voltage of 5000 volts. These instructions apply only to the breaker types listed on the front cover.

The breaker-mechanism combination is designed for electrical closing only. The maintenance operating mechanism is supplied only for use in making adjustments. **NEVER ATTEMPT MANUAL CLOSING WITH THE BREAKER IN SERVICE**, for under such conditions, sufficient closing force and speed cannot be applied.

PROPER INSTALLATION AND MAINTENANCE ARE NECESSARY TO INSURE CONTINUED SATISFACTORY OPERATION OF THE BREAKER.

The various accessories that can be applied on the MS-10B-1 Mechanism are described in the Appendix under "Accessories".

RECEIVING, HANDLING AND STORAGE

RECEIVING

Each circuit breaker is carefully inspected and is then packed by workmen experienced in the proper handling of electrical switchgear.

Immediately on receipt of a circuit breaker, an examination should be made for any damage sustained during shipment. If injury or rough handling is evident, a damage claim should be filed at once with the Transportation Company, and the nearest General Electric Company's Sales Office should be notified promptly.

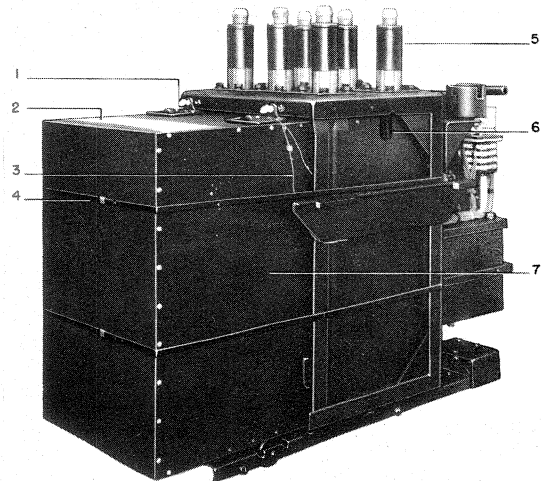
HANDLING

The crating must be removed carefully. Care must be taken not to damage the primary disconnects (5) Figure 1. Use a nail puller to open the crates and do not allow the primary disconnects to be struck by the tools while handling. Frequently, "loose parts" associated with the apparatus are included in the crate. Care should be taken to make certain that these parts are not overlooked.

After the breaker has been removed from the crating, wire bands (4) holding the box barrier (7) in position should be removed and discarded. Box barrier cover (2) seals the top holes during shipment. Seal (3) insures that only authorized personnel remove the box barrier when the breaker is unpacked. To lift the breaker with hooks, an opening at (6) is provided on each side of the breaker.

STORAGE

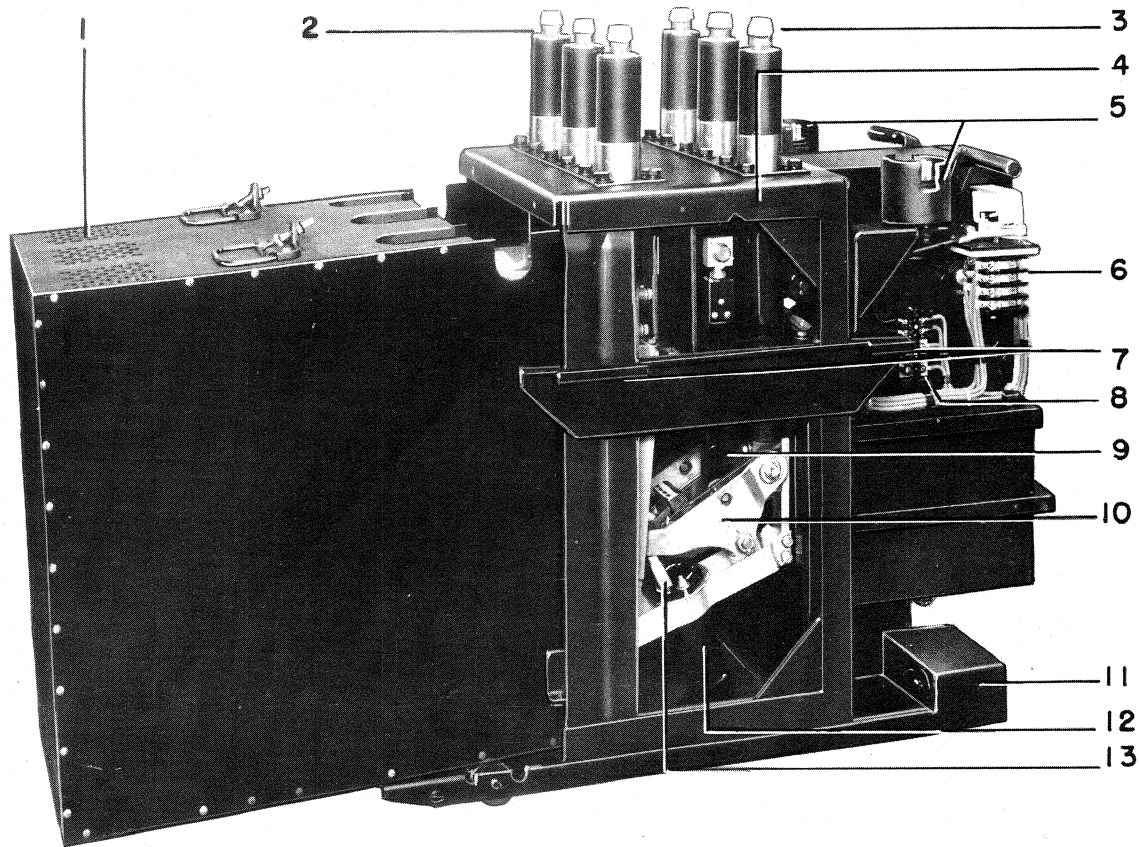
It is advisable that the breaker be set up immediately, but if it must be stored, it should be



- | | |
|----------------------|------------------------|
| 1. Thumb Screws | 5. Primary Disconnects |
| 2. Box Barrier Cover | 6. Lift Point |
| 3. Seal | 7. Box Barrier |
| 4. Wire Bands | |

Fig. 1 AM-5 Breaker After Removal from Packing Crate

kept in a clean dry place, free from corrosive gases or fumes. During construction work, particular care should be taken to protect this apparatus from moisture and cement dust as this combination has a very corrosive effect on many parts. All machined parts except the contacts should be coated with heavy oil or grease to prevent rusting.



- | | | |
|-----------------------|-------------------------|----------------------|
| 1. Box Barrier | 6. Auxiliary Switch | 11. Wheel Channels |
| 2. Rear Bushings | 7. Lifting Lugs | 12. Booster Cylinder |
| 3. Front Bushings | 8. Terminal Block | 13. Booster |
| 4. Frame | 9. Operating Rod | |
| 5. Secondary Couplers | 10. Movable Contact Arm | |

Fig. 2 Left Side View of AM-5-250 Breaker

DESCRIPTION

MECHANISM

Each AM-5-150 and AM-5-250 Magne-blast Circuit Breaker is furnished with an MS-10B-1 solenoid operated mechanism. This mechanism is capable of closing and latching the breaker on an energized circuit. A closing solenoid actuates an armature passing through its center, and the armature moves the linkage which closes the breaker contacts. When the trip coil is energized, its armature causes the linkage to collapse, allowing the opening springs of the mechanism to open the breaker contacts. The procedure is explained in detail under, "Principles of Operation".

BREAKER ELEMENT

The breaker element shown in Figure 2 consists of a fabricated frame (4) on which six bushings (2) and (3) are mounted. The bushings are made

with ball ends for good contact and easy installation in the vertical metal-clad switchgear.

The arc chutes, primary, secondary and arcing contacts, and the two upper blow-out coils are mounted on the rear bushings (2). The movable primary, secondary, and arcing contacts are pivoted about the lower end of the front bushings (3). The movable contact arms (10) are actuated by insulating operating rods (9) which fasten to the solenoid mechanism. The secondary contact casting holds the booster tube (13) which connects to the piston in the plastic booster cylinder (12). The booster cylinder supplies air for aiding the interruption of low currents.

The three arc chutes are made of an arc-resisting insulating material where the arc is interrupted. The box barrier is made of an insulating compound and segregates the three interrupting units.

INSTALLATION

Outline, wiring and all other drawings relating to dimensions, electrical connections, and control should be on hand so that points in question are readily settled as they arise. Before any installation work is done, consult these drawings and the Instruction Book for the "Metal-clad Switchgear" GEI-25390.

PRECAUTIONS

Before making any adjustments, the following precautions should be noted:

1. Make certain that all control circuits have been de-energized.
2. Make certain that the primary breaker circuits are open and effectively grounded.
3. Never work on either the breaker or the mechanism while in the closed position unless the prop and trip latch have been wired or blocked to prevent accidental tripping.

ADJUSTMENTS

Although the breaker has been completely as-

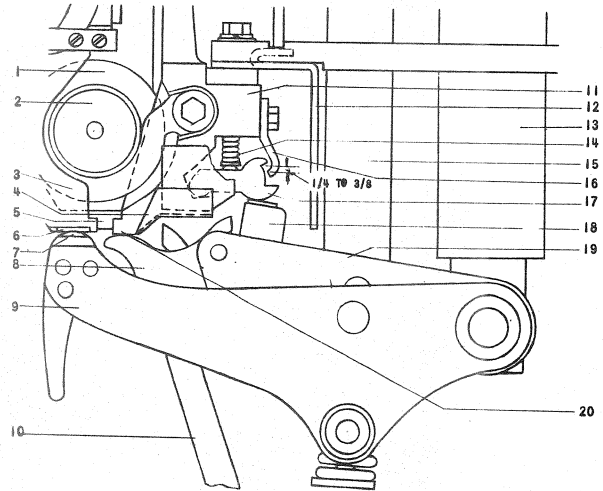
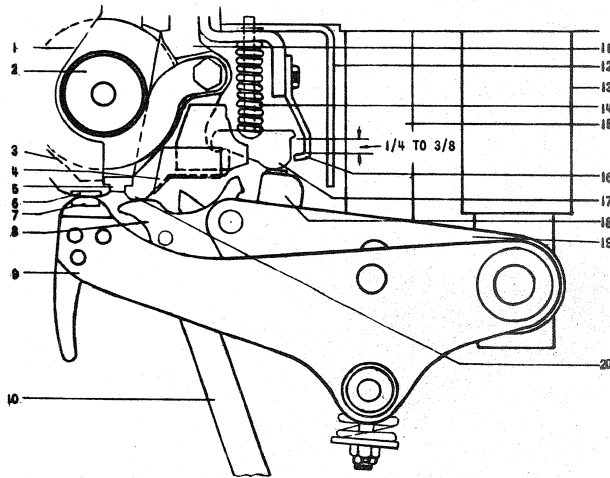
sembled, adjusted, and thoroughly tested at the factory, it is advisable to review all adjustments before placing the breaker in service, as it is possible that some of the adjustments may have changed slightly during shipment and installation. A maintenance operating device is provided for operation of the breaker during these adjustment checks. Electrical operation should not be attempted until the breaker has been operated manually through its complete stroke and all adjustments checked.

PRIMARY CONTACTS (See Figs. 3 & 4)

When the breaker is closed, the primary contacts (17) should raise $1/4"$ to $3/8"$ as shown in Figures 3 and 4. This wipe can be adjusted by means of the operating rod adjusting screw. To adjust, open the breaker, remove the box barrier and after removing the cotter pin in one end of the shaft through the top of the operating rods, slide the shaft free of the rod to be adjusted. Loosen the check nut on the operating rod adjusting screw and shorten the screw to increase the primary contact wipe or lengthen the screw to decrease the primary contact wipe ($1/2$ turn of the eyebolt gives approximately $5/64"$ change in the wipe). Replace the check nut, shaft, cotter pin, and close the breaker to check the adjustment.

(K-6557226) Fig. 4

(K-6557238) Fig. 3



- | | | |
|-------------------|----------------------|----------------------------|
| 1. Coil | 8. Secondary Contact | 15. Operating Rod |
| 2. Core | 9. Arcing Blade | 16. Retainer |
| 3. Arc Runner | 10. Booster Tube | 17. Primary Contact Finger |
| 4. Shield | 11. Contact Support | 18. Primary Contact Block |
| 5. Insulation | 12. Shield | 19. Primary Blade |
| 6. Arcing Contact | 13. Front Bushing | 20. Secondary Contact |
| 7. Arcing Contact | 14. Contact Spring | |

Fig. 3 Primary Contact Wipe, 1200 Amp.

Fig. 4 Primary Contact Wipe, 2000 Amp.

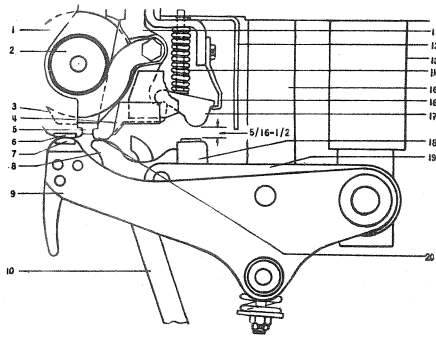


Fig. 5 Primary Contact Gap

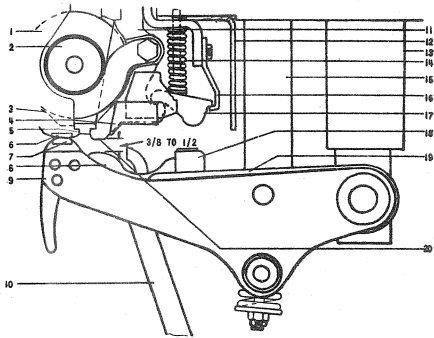
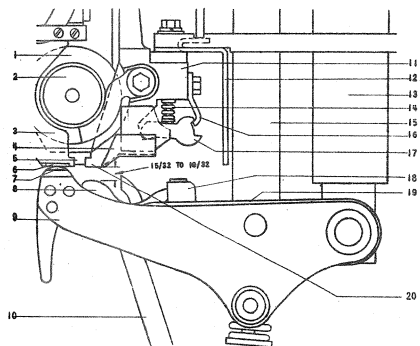


Fig. 6 Secondary Contact Gap, 1200 Amp.



- | | |
|----------------------|----------------------------|
| 1. Coil | 11. Contact Support |
| 2. Core | 12. Shield |
| 3. Arc Runner | 13. Front Bushing |
| 4. Shield | 14. Contact Spring |
| 5. Insulation | 15. Operating Rod |
| 6. Arcing Contact | 16. Retainer |
| 7. Arcing Contact | 17. Primary Contact Finger |
| 8. Secondary Contact | 18. Primary Contact Block |
| 9. Arcing Blade | 19. Primary Blade |
| 10. Booster Tube | 20. Secondary Contact |

Fig. 7 Secondary Contact Gap, 2000 Amp.

INTERMEDIATE CONTACTS (See Fig. 5)

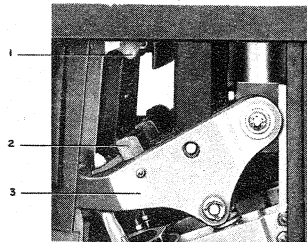
Close the breaker with the manual operating mechanism until the intermediate contacts (20) first touch. The gap between the primary contact fingers (17) and the movable primary contact block (18) should be 5/16" to 1/2" on the 600, 1200 and 2000 ampere sizes. This dimension has been set at the factory and no adjustment is provided. If enough material has been eroded away from the contacts to make this clearance too small, the contacts should be replaced.

ARCING CONTACTS (See Figures 6 & 7)

Close the breaker with the manual operating mechanism until the arcing contacts (6 & 7) just touch. The gap at the intermediate contacts (8 & 20) should be 3/8" to 1/2" on the 600 and 1200 ampere breakers, and 15/32" to 19/32" on the 2000 ampere breakers. The arcing contacts have been set in the factory, and no adjustment is provided. If enough material has been eroded from the contacts to make this clearance too small, the contacts should be replaced.

CONTACT GAP (See Fig. 8)

With the breaker tripped from the closed position, the gap between the primary contacts (1 & 2) should be 3-3/8" + 1/8" - 1/16". To change this gap, loosen set screws (2) Fig. 9 holding the combination opening spring and guide-buffer stop (14), and then screw the guide-stop (14) into or out of the plate which holds it. Turning the stop out toward the front of the mechanism increases the primary gap. Note: A change in this adjustment may require a change in the "Plunger Clearance" described later.

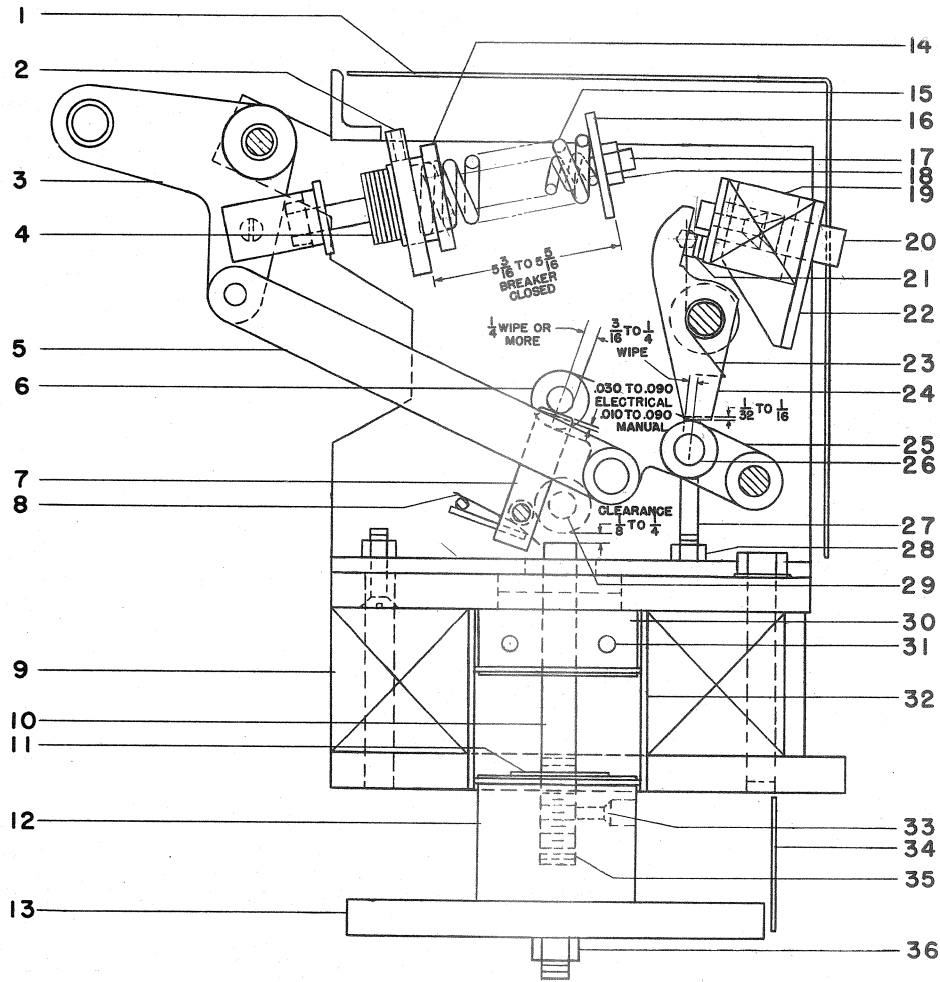


1. Stationary Primary Contact
2. Movable Primary Contact
3. Arcing Blade

Fig. 8 Contact Gap, Breaker Tripped

LATCH WIPE (See Fig. 9)

The wipe of the latch (24) on the trip roller (26) should be from 3/16" to 1/4". This can be determined by putting a film of grease on the latch (24), closing the breaker part way, and tripping; to adjust add or remove washers under the head of the stop bolt (21) located near the top of the latch on the trip coil frame (22).



- | | | | |
|-------------------|---------------------|------------------------|-----------------|
| 1. Cover | 10. Plunger | 19. Trip Coil | 28. Nut |
| 2. Set Screw | 11. Washer | 20. Trip Coil Armature | 29. Pin |
| 3. Crank | 12. Armature | 21. Stop | 30. Pole Piece |
| 4. Buffer | 13. Bottom Plate | 22. Trip Coil Support | 31. Groove Pins |
| 5. Link | 14. Guide Stop | 23. Latch Spring | 32. Sleeve |
| 6. Closing Roller | 15. Opening Springs | 24. Latch | 33. Set Screws |
| 7. Prop | 16. Washer | 25. Yoke | 34. Cover |
| 8. Prop Spring | 17. Stud | 26. Trip Roller | 35. Spacers |
| 9. Closing Coil | 18. Crown Nut | 27. Stop Bolt | 36. Nut |

Fig. 9 Left Side View of MS-10B-1 Mechanism

PROP CLEARANCE (See Fig. 9)

When the breaker is closed as far as possible with the manual operating mechanism, the clearance of the pin (29) through the closing roller (6) over the prop (7) should be .010 to .090". When the breaker is closed electrically, (cut-off switch blocked open to keep plunger in elevated position) the clearance over the prop should be .030-.090". This can be adjusted by dropping the armature (12) and screwing the plunger rod (10) into or out of the armature (12). Note: Two set screws (33) are used to lock the plunger rod in position in the armature. If the rod adjustment is changed, the rod must be

spotted in the correct position and the set screws replaced. Spacers (35) should be added or removed to keep the space between the plunger (10) and armature (12) full.

LATCH CLEARANCE (See Fig. 9)

The clearance between the trip latch (24) and roller (26) with the breaker open should be 1/32" to 1/16". This adjustment can be made by means of stop bolt (27) in the front of the mechanism frame near the bottom. The lock nut (28) should be fastened securely if any adjustment has been made.

(P-6547745)

PLUNGER CLEARANCE (See Fig. 9)

With the breaker in the open position, there should be 1/8" to 1/4" clearance between the plunger (10) and the closing roller (6). To change this clearance, the nuts (36) on the armature plate guide bolts can be run up or down to change the at-rest position of the MS-10B-1 mechanism.

CUT-OFF SWITCH (See Fig. 10)

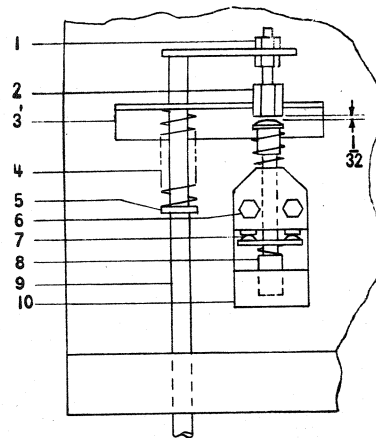
To adjust for the clearance of 1/32" shown in Fig. 10, proceed as follows:

1. Close the breaker using the maintenance operating mechanism (leaving the manual operating mechanism in place).
2. Pin (29) Fig. 9 should be resting on prop (7).
3. Use nuts (1) to adjust 1/32" clearance.

FINAL INSPECTION

1. For ease in reviewing the adjustments, the following are recapitulated.
 - a. Wipe of primary contacts, 1/4" to 3/8".
 - b. Gap between primary contact block and fingers, with the intermediate contacts just touching, 5/16" to 1/2".
 - c. Intermediate contact gap, with the arcing contacts just touching, 3/8" to 1/2" (for 600 and 1200 Amps.), 15/32" to 19/32" (for 2000 Amps.).
 - d. Primary contact gap, 3-3/8" + 1/8" - 1/16".
 - e. Latch wipe, 3/16" to 1/4".
 - f. Prop clearance, .010" to .090" for manual closing, .030" to .090" for electrical closing.
 - g. Latch clearance, 1/32" to 1/16".
 - h. Plunger clearance, 1/8" to 1/4".
 - i. Cut-off switch, 1/32".

2. Check all nuts, bolts, screws, and cotter pins to make certain that they are properly tightened.
3. Inspect all wiring and make certain that no damage was done during installation. Check all terminals, screws, and connections and test the circuit for possible short circuits or grounds.
4. Position the maintenance operating mechanism (4) Fig. 11 under the solenoid armature and push down on the handle to close the breaker. If difficulty is experienced in closing the breaker, the clearance over the



- | | |
|-------------|-----------------|
| 1. Nut | 6. Terminal |
| 2. Screw | 7. Contacts |
| 3. Support | 8. Armature |
| 4. Springer | 9. Plunger Rod |
| 5. Retainer | 10. Switch Base |

Fig. 10 Cut-off Switch

prop can be increased by moving the set screw (3) in toward the mechanism. With a screw driver, rotate the prop from under the closing roller pin with the maintenance operating mechanism handle pushed all the way down, and then raise the handle to open the breaker. **CAUTION: Keep the fingers clear of the linkage because accidental tripping or fast movement could cause severe injury.** Operate in this cycle of slow close and slow open operation several times, making certain that all parts are working freely.

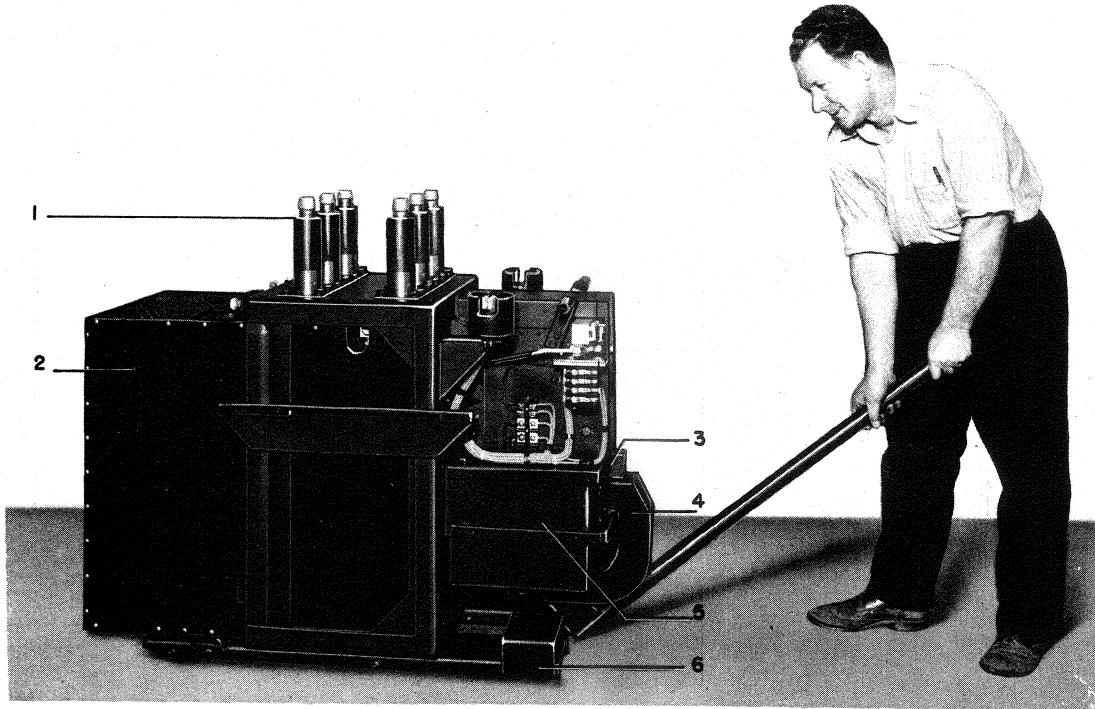
5. Check the closed circuit operating voltage for both closing and tripping range specified below.

STANDARD CLOSING AND TRIPPING VOLTAGES		
Nominal Voltages	Closing Range	Tripping Range
125 V. DC	90-130 V. DC	70-140 V. DC
250 V. DC	180-260 V. DC	140-280 V. DC
230 V. AC	190-250 V. AC	190-250 V. AC

For rectifier operation, a tapped resistor is provided in the AC circuit to adjust for different closed circuit AC voltages and temperatures. Fig. 12 shows the setting of the AC series resistor on each rectifier. To check the rectifiers, refer to instruction book on Copper Oxide Rectifiers, GEI-11306.

When all the foregoing inspection details have been checked, the breaker may be safely placed in service.

(8010180) Fig. 11



- 1. Primary Disconnects
- 2. Box Barrier
- 3. Adjusting Screw
- 4. Manual Operating Mechanism
- 5. MS-10B-1 Mechanism
- 6. Wheel Channel

Fig. 11 Maintenance Operating Mechanism

AC VOLTS * (CLOSED CIRCUIT)	SUMMER	WINTER
	OHMS	OHMS
190-196	1/4	0
194-206	1/2	0
204-216	1/2	1/4
214-226	3/4	1/4
224-236	1	1/2
234-246	1-1/4	3/4
244-250	1-1/4	1

* AC Volts measured across rectifier and AC series resistor.

Summer settings should be used where ambient temperatures are normally above freezing (32°F). It is necessary to use winter settings where the ambient temperature may drop to 20°F or less at any time.

Fig. 12 Setting of AC Series Resistor

MAINTENANCE

Dependable service and safety of power distribution equipment is based on unfailing performance of the circuit breaker. To maintain such service, it is recommended that a definite schedule be set up and adhered to for the purpose of properly lubricating the wearing parts. A dependable and observing attendant can be expected to forestall mis- happens by reporting loosened nuts, scored surfaces, and other evidences of possible trouble.

In addition, but at less frequent intervals, periodic inspection should be made at which time the apparatus should be given such servicing as may be found desirable or necessary. In case of highly repetitive operation, it is recommended that the first periodic inspection be made after not more than 500 operations. (See "Periodic Inspection" for specific points to check.) The interval between periodic inspections should depend on operating conditions and should be determined by experience.

The replacement of parts may be necessary before not more than 5000 operations, when the AM-5-150/250 breakers are used on the following types of installations:

1. Motor starting service.
2. Capacitor switching duty.
3. Interrupting arc furnace currents.
4. Transformer magnetizing currents.
5. Interrupting up to a maximum of the breaker nameplate continuous current.

On non-fault duty, the frequency of repetitive operation should not exceed twenty interruptions in ten minutes.

On applications where a combination of fault duty and repetitive operation is encountered, an inspection of the breaker mechanism, contact parts, arc chutes, and insulations should be made after each fault operation.

PERIODIC INSPECTION

At this time, a thorough inspection should be made of all parts of the breaker and mechanism.

CONTACTS

To inspect the contacts, proceed as follows: Trip the breaker and remove the box barrier. The removal of the box barrier is accomplished by loosening the thumbscrews at the top of the box barrier on the handles. Slide the barrier from the breaker frame to expose the breaker contacts. The silver primary contacts will normally show slight indentations due to the soft nature of the silver. Under normal conditions, little or no burning should have taken place on the primary contacts. Slightly burned primary, secondary and arcing contact surfaces may be repaired by smoothing with a fine file or sand paper. If the clearance on the contacts stated under "Adjustments" are not within the limits specified, the burned contacts will have to be replaced. The changing of the contacts is explained under "Replacement of Parts".

ARC CHUTE

If the arc chutes are removed for inspection or contact maintenance, the following points should be noted: The scale formed over the surface of the chute must not be removed, but any loose particles collected in the chute or box barrier should be blown out. If the chute has had any mechanical injury due to dropping or accidental striking which has resulted in actual breaking off of fins, replacement of the chute is necessary.

INSULATION PARTS

The insulation parts on the breaker should be kept clean and dry, especially inner surfaces of box barrier. Smoke or dust collected between inspection periods should be wiped off, and if dampness is apparent, heaters should be installed to insure dryness.

BUSHINGS

The surface of the bushings should be smooth and unscratched. If the insulation surface should become damaged, the damaged portion should be well cleaned and then re-touched with either 1170 clear varnish or 1202 (clear) or 1210 (brown) glyptal. Allow to dry smooth and hard.

MECHANISM

The clearances specified for the mechanism under "Adjustments" should be checked. Careful inspection should be made to check for loose nuts or bolts and broken cotter pins. The latch surfaces should be inspected for wear and the surfaces of the rollers should be inspected for chipping or other evidences of damage. Lubrication should be done in accordance with the instruction under "Lubrication".

LUBRICATION

During assembly at the factory, all wearing parts, bearing surfaces and all machined surfaces on both the breaker and the mechanism have been coated with a film of medium soft lubricating and rust-resisting grease. At regular maintenance periods, apply a few drops of machine oil SAE-20 or 30 to bearings. Ground surfaces such as cams and rollers should be wiped clean and a thin coat of General Electric Lubricant D50H15 applied.

When the breaker is given a general overhaul or is disassembled, or when operation becomes sluggish, the following procedure should be followed: On bearings, the pins should be removed and all old oxidized grease cleaned off of parts by soaking in kerosene or similar cleaner. Do not use carbon-tetra-chloride. If the grease in the bearings has become badly oxidized, it may be necessary to use alcohol (the type used for thinning shellac) to remove it. Ordinarily, by swishing the bearing around and removing solid particles with a stiff brush, the bearing can be satisfactorily cleaned. After the bearings have been thoroughly cleaned, spin them in clean, light machine oil until the cleaner or solvent is

entirely removed. Allow this oil to drain off and then repack immediately with General Electric Lubricant D50H15 being certain that all metal parts are greased. Lubricate the pivots of the contact arms with D50H15.

General Electric Lubricant D50H15 is available only in cartons containing twelve collapsible tubes of grease. This is a total of three pounds of grease to the carton. It is so packaged to insure cleanliness and to prevent oxidation.

REPAIR AND REPLACEMENT

ARC CHUTE (See Fig. 15)

To remove the arc chutes, proceed as follows:

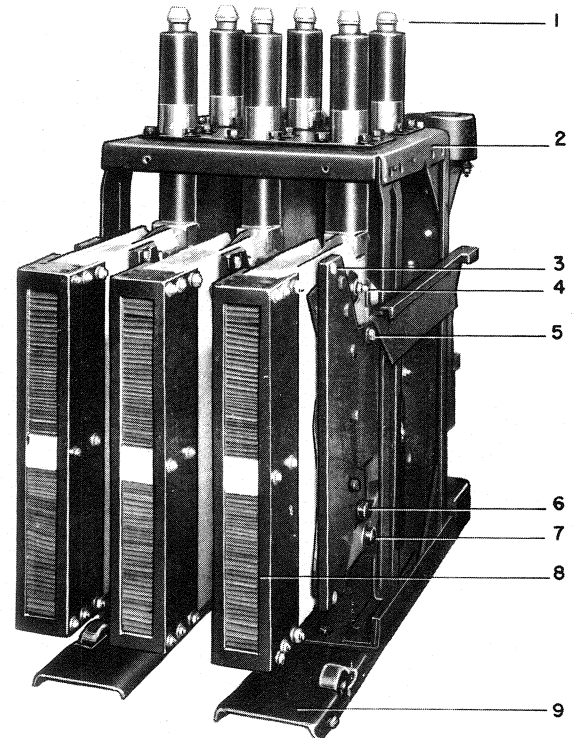
1. Open the breaker.
2. Loosen the thumbscrews at the top of the box barrier.
3. Remove the box barrier.
4. Remove the plastic covers (6 & 7) over bolt heads by turning them counterclockwise with gas pipe pliers. These covers are lightly spotted with glyptal to keep them tight. If the covers are broken or lost, they should be replaced before the breaker is put back in service.
5. Loosen the bolts (4 & 5) through the slots in the two upper pole pieces.
6. Remove the two capped screws (7) (one on each side of the arc chute) fastening the lower end of the chute to the booster cylinder support.
7. While supporting the weight of the arc chute, remove the two bolts (3) at the top of the chute (through the upper pole pieces and into the top of the arc runner) which will allow the chute to slide out along the slots in the upper pole pieces.

To replace the arc chutes, reverse the above procedure.

STATIONARY PRIMARY CONTACTS (See Fig. 16)

Stationary primary fingers (5) are mounted on the rear bushing assembly as shown in Fig. 16. These contacts are designed to carry full load current continuously. An inlaid block of silver on each finger reduces the contact voltage drop to a minimum. Under severe interrupting duty, and close and latch duty, these contacts may become pitted or worn enough to warrant replacement. To replace the contact fingers, proceed as follows:

1. Remove the arc chutes as explained under "Arc Chute Removal".
2. Remove the horizontal and vertical barriers.
3. Remove rear bushing assemblies by loosening the four bolts at the top of the frame



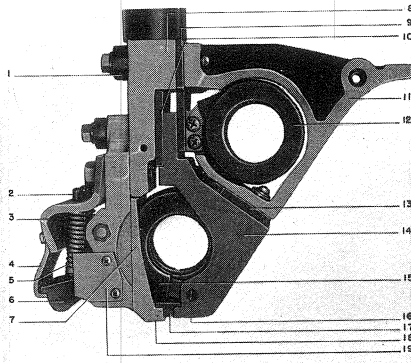
- | | |
|-------------------------|-------------------|
| 1. Primary Disconnects. | 6. Cap |
| 2. Frame | 7. Cap |
| 3. Bolt | 8. Arc Chutes |
| 4. Bolt | 9. Wheel Channels |
| 5. Bolt | |

Fig. 15 Rear View of AM-5-250 Breaker

holding each bushing in place. Measure the distance between front and rear bushing so that the front bushings may be used as a guide when the rear bushings are re-assembled.

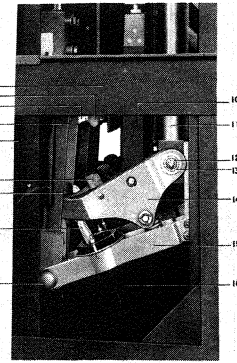
4. Remove the mycalex side plates.
5. Use a heavy screw driver to compress each individual spring (5) by using the contact support (7) as a fulcrum. Put a small piece of wire into the hole in the top of spring guide (2) to hold springs (5) compressed.
6. Remove locking wire through screws holding retainer (4).
7. Remove retainer (4).
8. Remove insulation and plate (19).
9. Remove contact fingers.

To replace the contacts on the rear bushing assembly, reverse the above procedure. The metal-clad unit can be used as a jig to make certain the bushings are aligned properly. Coat the ball contacts with a thin film of grease. Raise and lower



- | | |
|--------------------------|-------------------------|
| 1. Insulation | 10. Insulation |
| 2. Spring Guide | 11. Upper Arc Runner |
| 3. Spring Support | 12. Upper Blow Out Coil |
| 4. Retainer | 13. Insulation |
| 5. Contact Spring | 14. Lower Arc Runner |
| 6. Contact Finger | 15. Lower Blow Out Coil |
| 7. Contact Support | 16. Arcing Contact |
| 8. Lower Bushing Section | 17. Insulation |
| 9. Insulation | 18. Secondary Contact |

Fig. 16 Rear Bushing Assembly, 1200 Amps.



- | | |
|----------------------|------------------------|
| 1. Retainer | 9. Cap |
| 2. Contact Finger | 10. Operating Rod |
| 3. Plate | 11. Front Bushing |
| 4. Insulation | 12. Nut and Cotter Pin |
| 5. Frame | 13. Thimble |
| 6. Main Contact | 14. Arcing Blade |
| 7. Secondary Contact | 15. Support |
| 8. Puffer Tube | 16. Booster Cylinder |

Fig. 17 Moving Contact Assembly, 1200 Amps.

the breaker in the metal clad unit noting if the ball contacts are making contact around their periphery. Readjust the position of the bushings until full contact is made on the ball contacts.

STATIONARY ARCING & SECONDARY CONTACTS
(See Fig. 16)

Stationary arcing (16) and secondary (18) contacts are made of arc resisting material and little erosion can be expected on interruption of load currents. When high currents are interrupted, burning may be severe enough that replacement of these contacts is necessary. To remove secondary and arcing contacts, proceed as follows:

1. Remove primary fingers as explained under "Stationary Primary Contacts".
2. Remove springs (5), support (7), and locking plate.
3. Remove bolts holding lower arc runner section (14) and contact support (7) together.
4. Contact support (7) can now be removed. The contact support will have to be replaced if it is desired to replace the secondary contact (18).
5. Replacing arcing contact (16) necessitates the replacement of the lower blow-out coil and arc runner section (14).

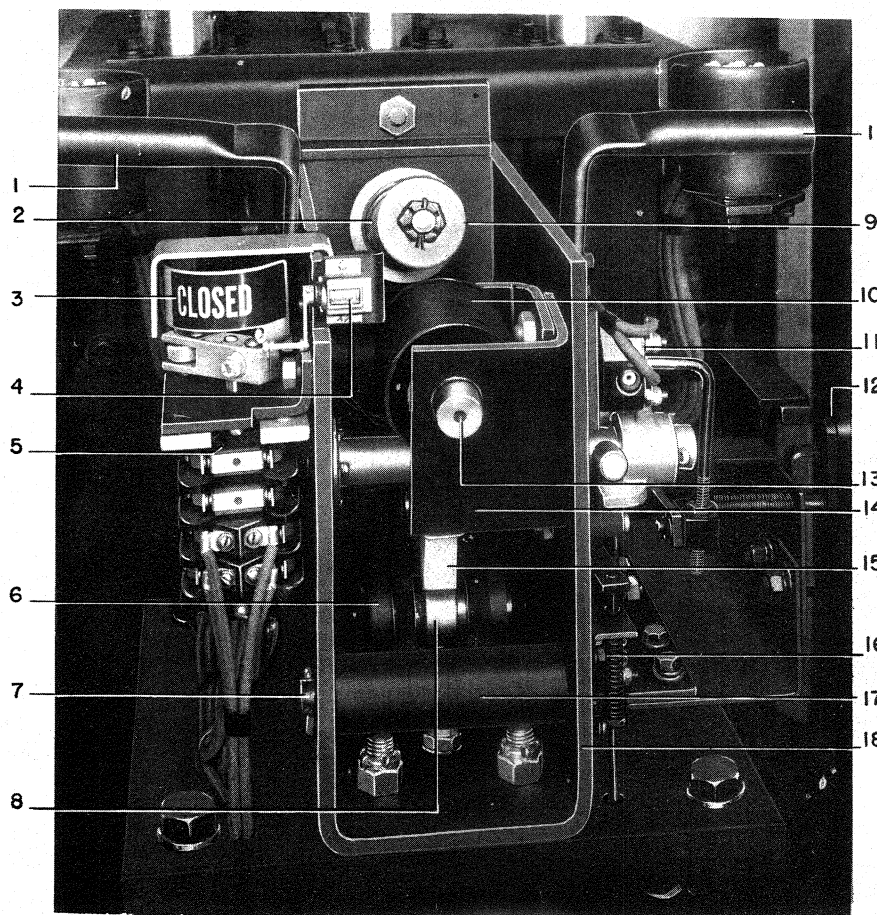
To assemble the rear bushing assembly, reverse the above procedure making certain that insulation (18) is in its proper place, blow-out coil

insulation has not been damaged, and all screws are tight.

MOVABLE PRIMARY, SECONDARY AND ARCING CONTACTS (See Fig. 17)

To replace primary, secondary or arcing contacts on the movable contact arm, proceed as follows:

1. Open the breaker.
2. Remove the arc chutes as explained under "Arc Chute Removal".
3. Remove horizontal and vertical insulating barriers around bushings.
4. Remove cotter pin in one end of the shaft through the top end of the operating rods.
5. Slide the shaft free of the rod to be adjusted.
6. Remove cotter pin (12) at pivot.
7. Remove the bolt, springs, and thimbles (13) at the pivot being careful not to lose the washers between the arcing contact blade and the primary contact arm.
8. Replacement of either arcing contact blade (14), or secondary contact casting (7) and booster tube (16) or primary contact arm (6) is now possible.



- | | |
|---------------------|---------------------------|
| 1. Handles | 10. Trip Coil |
| 2. Opening Spring | 11. Latch Checking Switch |
| 3. Indicator | 12. Trip Interlock |
| 4. Counter | 13. Trip Coil Armature |
| 5. Auxiliary Switch | 14. Trip Coil Support |
| 6. Link | 15. Latch |
| 7. Pin | 16. Cut-off Switch |
| 8. Roller | 17. Link |
| 9. Washer | 18. Frame |

Fig. 18 Front View of MS-10B-1 Mechanism

Reassemble moving contact assembly in reverse order explained above. Make certain that all cotter pins are replaced. Pressure on the pivot joint should be checked by measuring with a spring balance the force required to move the contact arm. This torque should be between 40 and 60 pound inches.

TRIP AND CLOSING ROLLERS (See Fig. 18)

For lubricating the solenoid mechanism, it is often necessary to remove the trip and closing rollers. Proceed as follows:

1. Make certain the breaker is open.
2. Remove pin (7) through yoke (17).
3. Pull links forward and extract pin through trip roller (8) by pushing it through hole in which pin (7) rested.
4. Trip roller (8) can now be removed.
5. Remove the pin through the closing roller and extract the closing roller.

Reassemble the linkage in the reverse order.

RENEWAL PARTS

It is recommended that sufficient renewal parts be carried in stock to enable the prompt replacement of any worn, broken, or damaged parts. A stock of such parts minimizes service interruptions caused by breakdowns, and saves time and expense. When continuous operation is a primary consideration, more renewal parts should be carried, the amount depending upon the severity of the service and the time required to secure replacement.

A complete list of renewal parts is contained

in the Renewal Parts Bulletins. Those parts subject to wear in ordinary operation, and to damage or breakage due to possible abnormal conditions, are marked as recommended renewal parts.

ORDERING INSTRUCTIONS

When ordering renewal parts, address the nearest General Electric Sales Office, specify the quantity required, the catalog number from the Renewal Parts Bulletin and the nameplate data.

APPENDIX

Accessories used on the AM-5-150 and AM-5-250 Breakers are as follows:

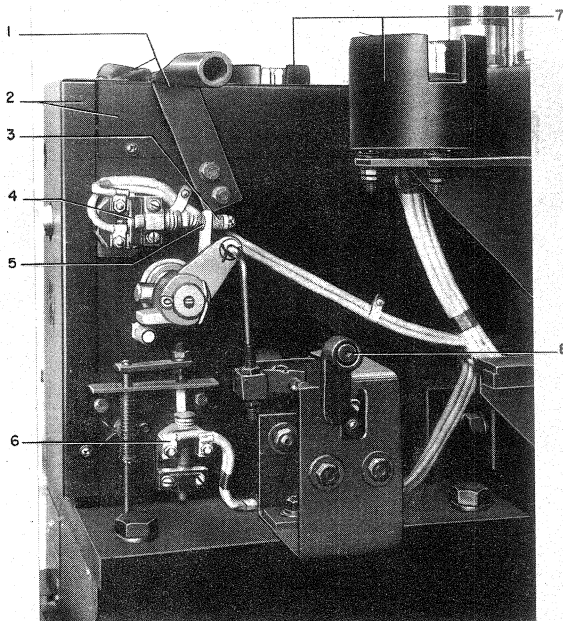
LATCH-CHECKING SWITCH (See Fig. 19)

A latch-checking switch is used to insure that the mechanism latch has been reset after a tripping operation. The latch-checking switch contacts are connected in the control circuit in the metal-clad unit to prevent the closing coil from being energized until the latch is reset. The wipe on the latch-checking switch contacts should be approximately 1/16". Washers (3 & 5) are used in adjust-

ing the contact wipe. By placing washers at (5) from (3) will increase the contact wipe.

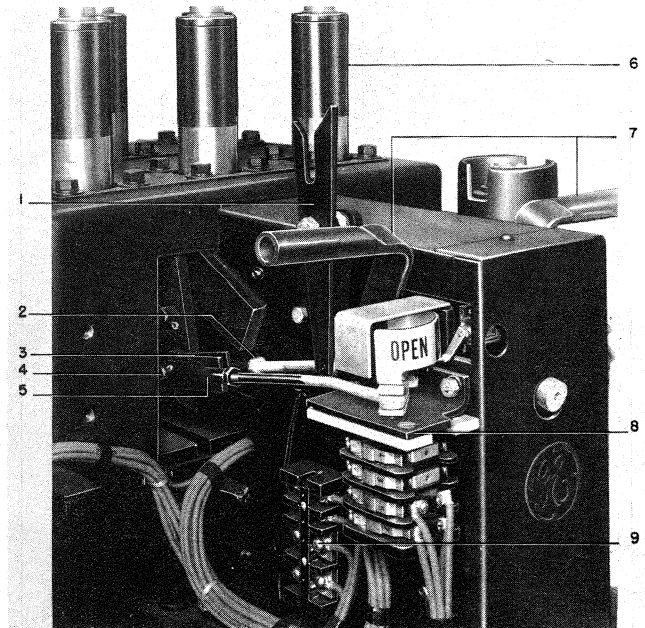
AUXILIARY SWITCH LINKAGE (See Fig. 20)

The auxiliary switch linkage is used to actuate an auxiliary switch mounted on the metal clad unit. Link (3) is connected to a crank pin of the mechanism at the same point as the mechanism auxiliary switch link (5). The distance from the center of the front bushing to the inside edge of the fork should be 12" when the breaker is in the open position. Eyebolt (2) can be turned to give this adjustment.



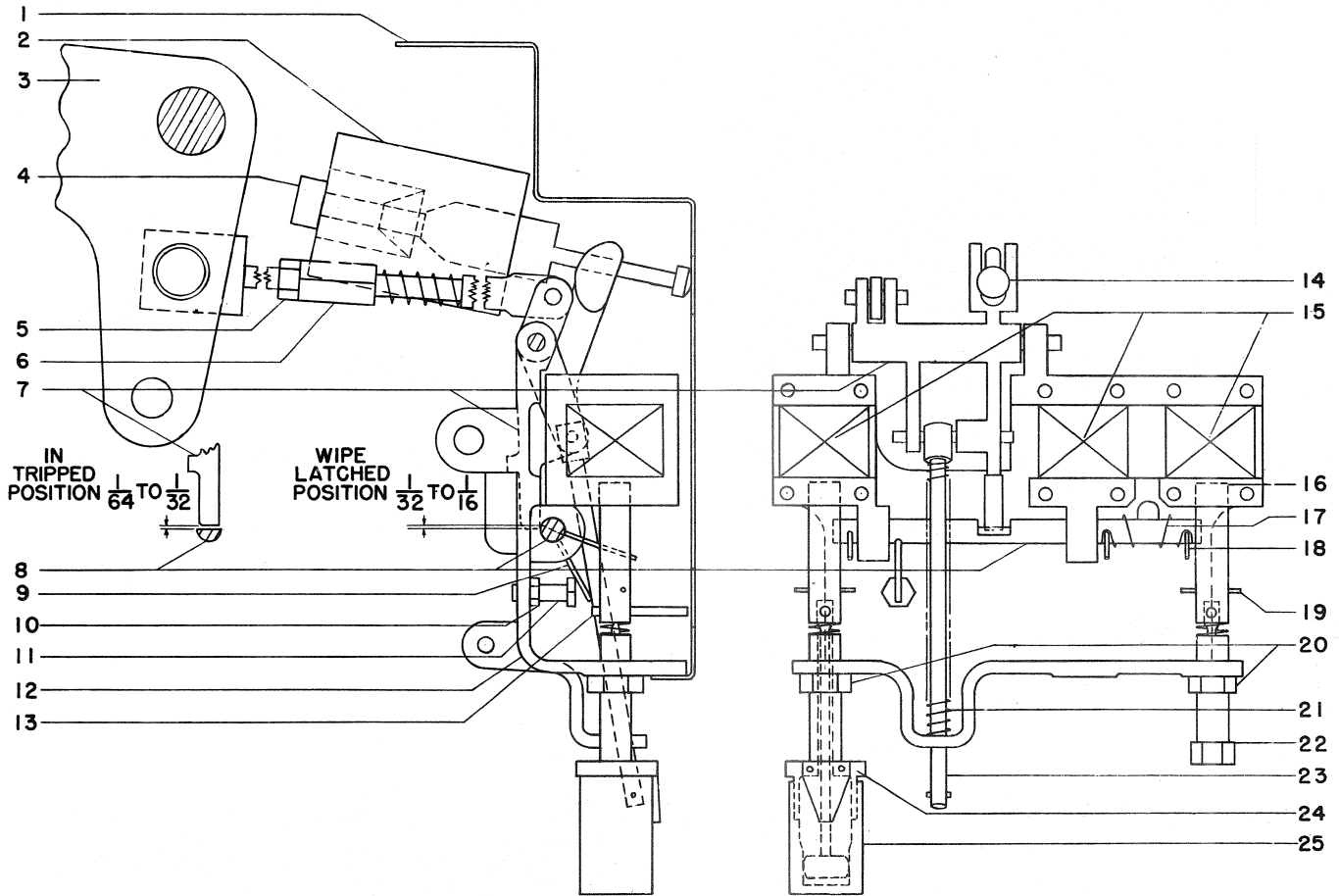
- | | |
|-------------|-----------------------|
| 1. Handles | 5. Washers |
| 2. Covers | 6. Cut-off Switch |
| 3. Washers | 7. Secondary Couplers |
| 4. Contacts | 8. Trip Interlock |

Fig. 19 Latch Checking Switch



- | | |
|----------------------|---------------------|
| 1. Fork | 6. Front Bushings |
| 2. Adjusting Eyebolt | 7. Handles |
| 3. Link | 8. Auxiliary Switch |
| 4. Shaft | 9. Terminal Board |
| 5. Auxiliary SW Link | |

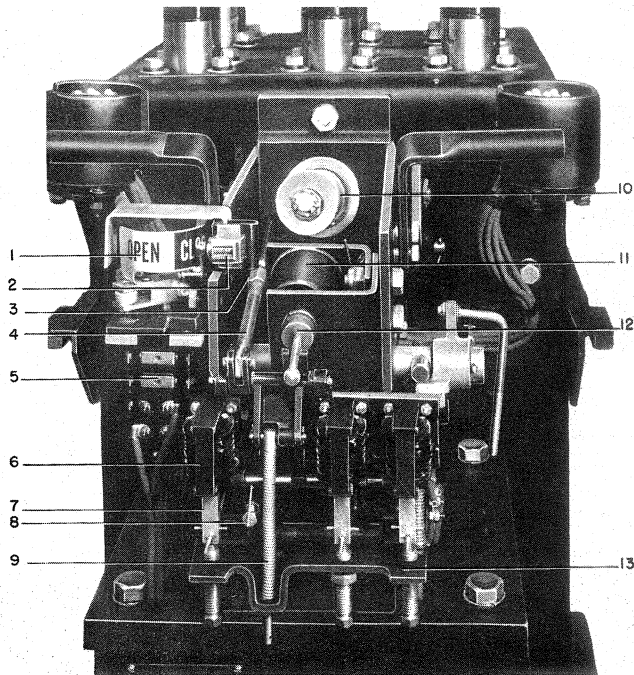
Fig. 20 Auxiliary Switch Linkage



- | | | |
|------------------------|----------------------------------|-------------|
| 1. Cover | 10. Nut | 19. Pin |
| 2. Potential Trip Coil | 11. Stop Bolt | 20. Nut |
| 3. Crank | 12. Frame | 21. Spring |
| 4. Trip Coil Armature | 13. Pin | 22. Bolt |
| 5. Nut | 14. Trip Coil Armature Extension | 23. Guide |
| 6. Coupling | 15. Current Trip Coils | 24. Dashpot |
| 7. Latch and Link | 16. Armature | 25. Cup |
| 8. Trip Shaft | 17. Spring | |
| 9. Pin | 18. Pin | |

Fig. 21 Current Trip Mechanism

(T-6356183)



- | | |
|---------------------|------------------------|
| 1. Indicator | 8. Stop |
| 2. Counter | 9. Spring |
| 3. Adjusting Nut | 10. Opening Spring |
| 4. Link | 11. Trip Coil |
| 5. Auxiliary Switch | 12. Trip Coil Armature |
| 6. Trip Coils | 13. Trip Frame |
| 7. Armatures | |

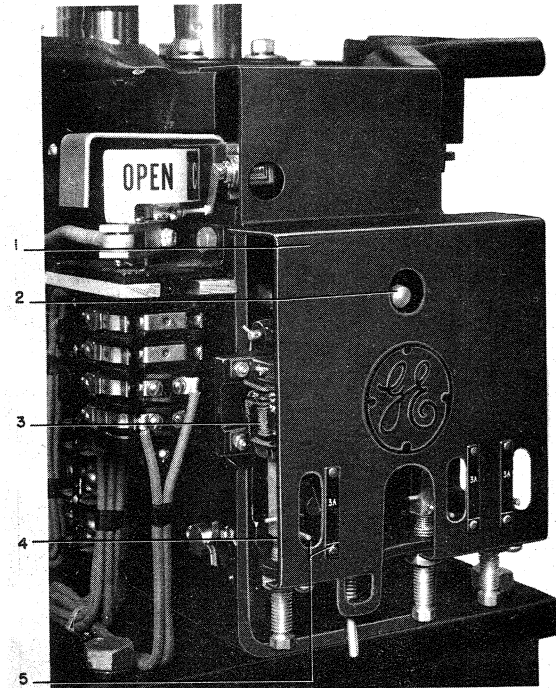
Fig. 22 Current Trip Mechanism

CURRENT TRIP MECHANISM (See Figs. 21, 22 & 23)

The current trip mechanism is used to trip the MS-10B-1 mechanism by current sensitive trip coils (6) Fig. 22 which are energized directly from the current transformers in the metal-clad unit.

Fig. 21 shows the two types of armatures provided on the mechanism. Instantaneous pick-up armatures are (7) Fig. 22. These armatures pick-up instantaneously when the current through the coil or coils (6) Fig. 23 reaches the calibrated value marked at (5) Fig. 22 on cover (1). The scribe mark (5) is set at the factory and lines up with the bottom of the square section of the armature (4). Time delay dashpots (25) Fig. 21 can be supplied to give a time delay before armature is allowed to pick-up. These dashpots have been factory-adjusted and the oil drained for shipment. A small bottle of oil is furnished to refill the dashpots when the initial installation is made.

Assuming that the breaker is in the closed position and after either the instantaneous or time de-



- | | |
|-----------------------|----------------------|
| 1. Cover | 4. Armature |
| 2. Trip Coil Armature | 5. Calibration Marks |
| 3. Current Trip Coil | |

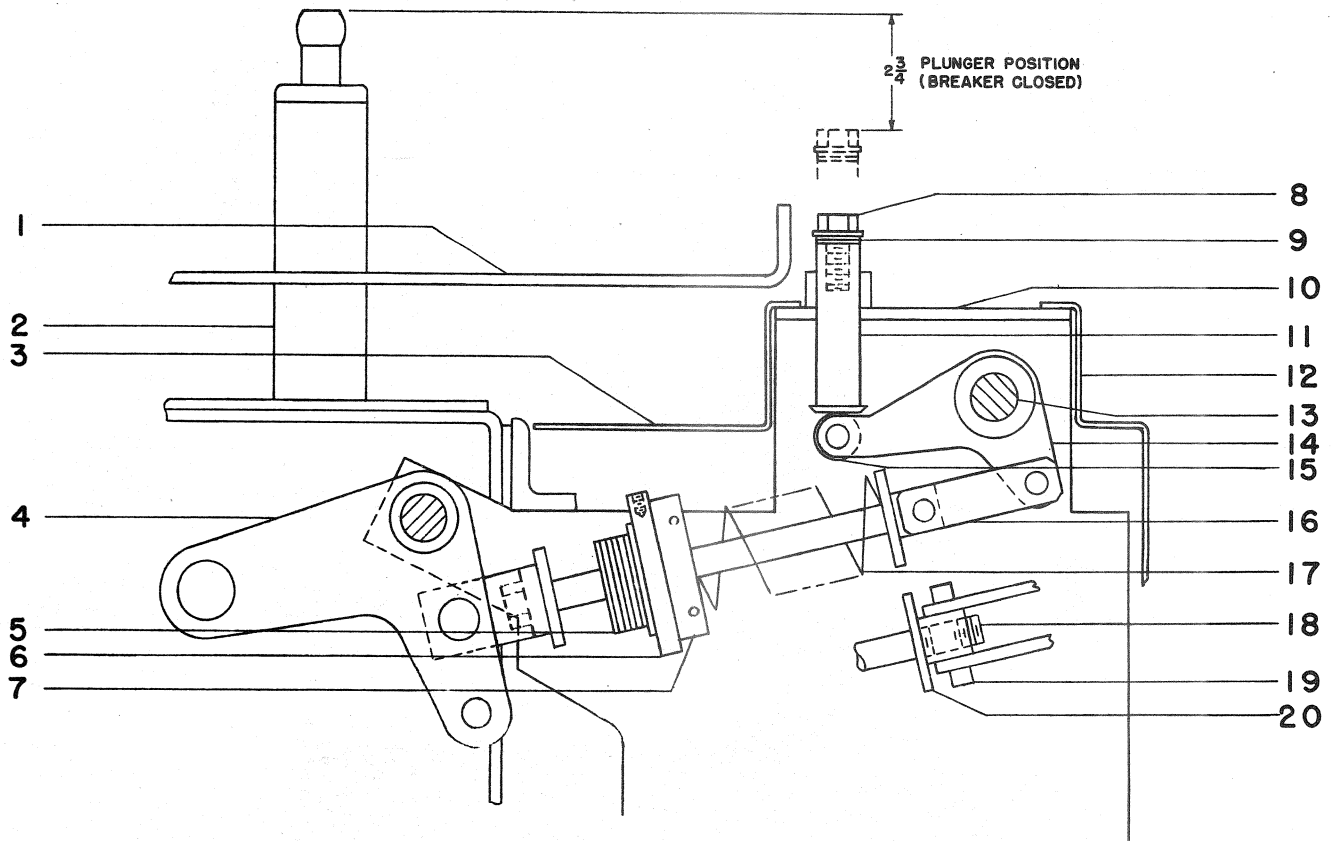
Fig. 23 Current Trip Mechanism

lay type armatures have picked up, pin (19) Fig. 21 contacts pin (18) which rotates shaft (8) allowing the latch (7) to slide through the slot in the shaft (8). This allows latch (7) to rotate by force applied by spring (21). The rotation of latch (7) pushes the trip coil armature (14) forward knocking the mechanism latch off the roller tripping the breaker.

When the breaker is closed, the resetting linkage (5 & 6) pushes the latch (7) out of the slot in the shaft (8). Shaft (8) is rotated by spring (17) until pin (9) stops against stop screw (11). The linkage is now reset and ready for another tripping operation.

Latch wipe shown in Fig. 21 can be adjusted from 1/32" to 1/16" by stop screw (11). Latch clearance of 1/64" to 1/32" is measured by holding shaft (8) in the trip position and adjusting the clearance by using coupling (6).

The current trip mechanism is used in conjunction with the undervoltage device and capacitor trip unit.



- | | | |
|--------------------------|-------------|--------------------|
| 1. Metal Clad Frame | 8. Stud | 15. Roller |
| 2. Front Breaker Bushing | 9. Washers | 16. Link |
| 3. Cover | 10. Frame | 17. Opening Spring |
| 4. Crank | 11. Plunger | 18. Stud |
| 5. Buffers | 12. Cover | 19. Trunion |
| 6. Frame | 13. Pin | 20. Washer |
| 7. Guide Stop | 14. Crank | |

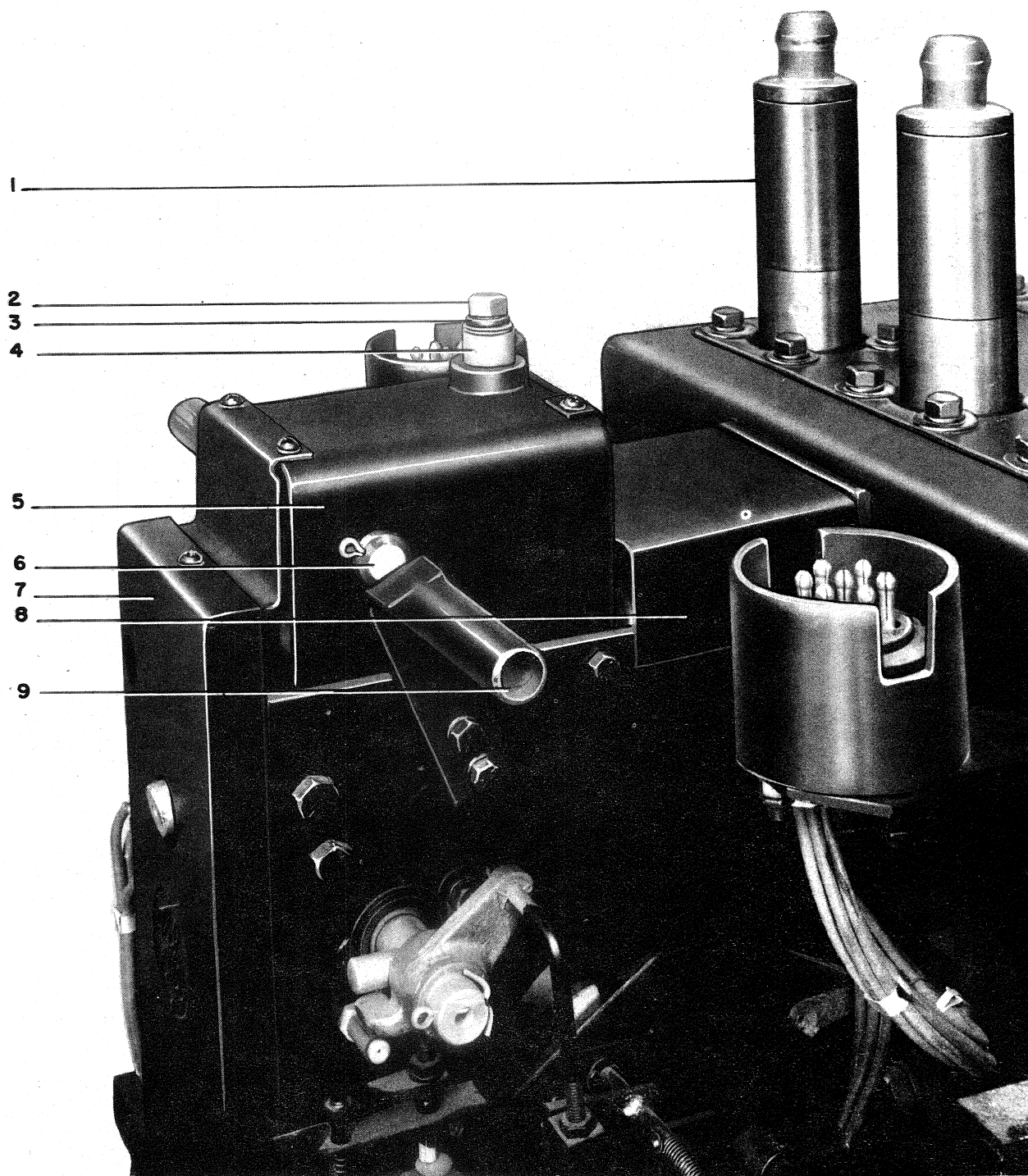
Fig. 24 Plunger Interlock

PLUNGER INTERLOCK (See Figs. 24 & 25)

The plunger interlock linkage can be used to operate an auxiliary switch mounted on the metal-clad unit or to serve as an interlock between two adjacent breakers allowing only one or the other to be closed at one time. When one of the two adjacent breakers is closed and the second breaker's closing coil is energized, the second breaker's mechanism is blocked by the plunger interlock of the first breaker. A special beam on the metal-clad unit provides the link between the two plunger interlocks. If a breaker mechanism is blocked by using the plunger interlock, the fuses in the breaker's closing coil circuit will blow.

The plunger interlock linkage (16, 14, 11 & 8) Fig. 24 is an extension of stud (18) which passes through the opening springs (17) and translates the motion of the mechanism to plunger (11). Figs. 24 and 25 show the plunger interlock linkage with the breaker in the closed position. When the breaker contacts are closed, crank (4) Fig. 24 is rotated pulling stud (18) which compresses the opening springs (17) and raises plunger (11) through link (16) crank (14) to the upper position of plunger (11) shown. In the raised position, the distance from screw (8) to a point level with the top of front bushing (2) should be 2-3/4" as shown in Fig. 24. The adjusting washers (9) are provided for making this adjustment.

P-6547744



- | | | |
|----------------------|--------------------|----------------|
| 1. Front Bushings | 4. Plunger | 7. Front Cover |
| 2. Screw | 5. Interlock Frame | 8. Rear Cover |
| 3. Adjusting Washers | 6. Pin | 9. Handle |

Fig. 25 Plunger Interlock

(800990)

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